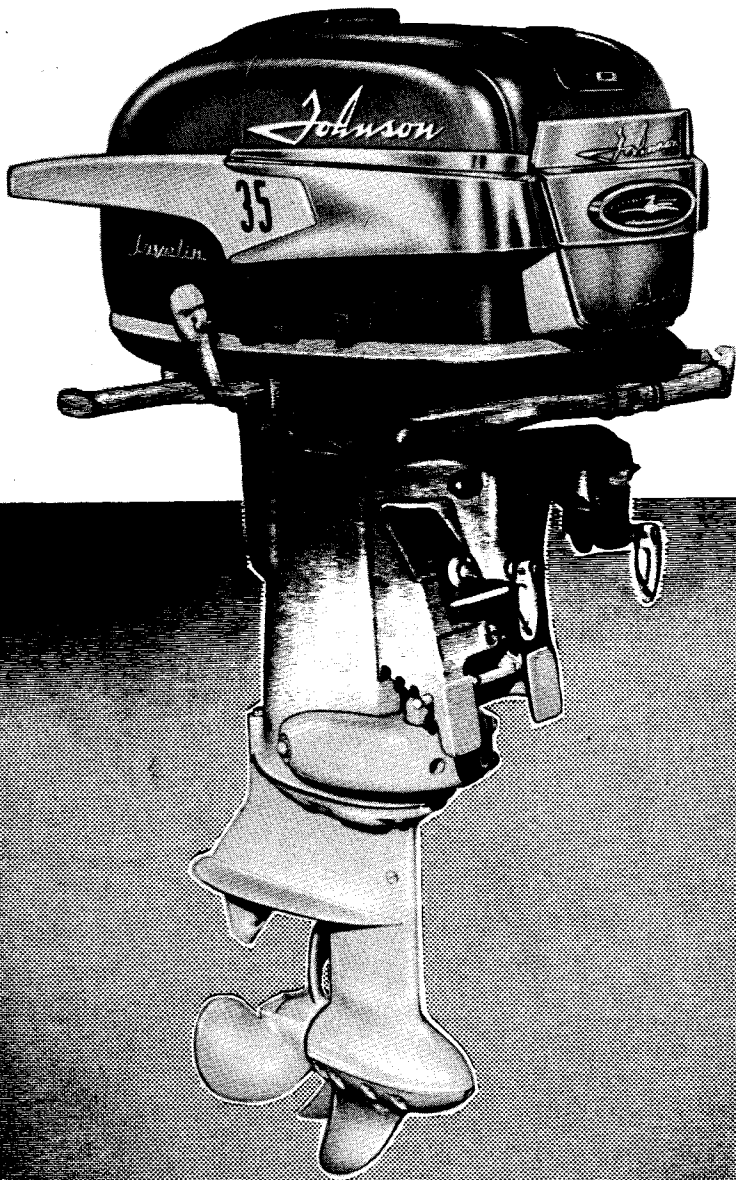


# *Johnson* **MOTORS**

## **PARTS CATALOG**



**MODELS**  
RJE-RJEL-19  
AND 19M  
**35 HP**

1

9

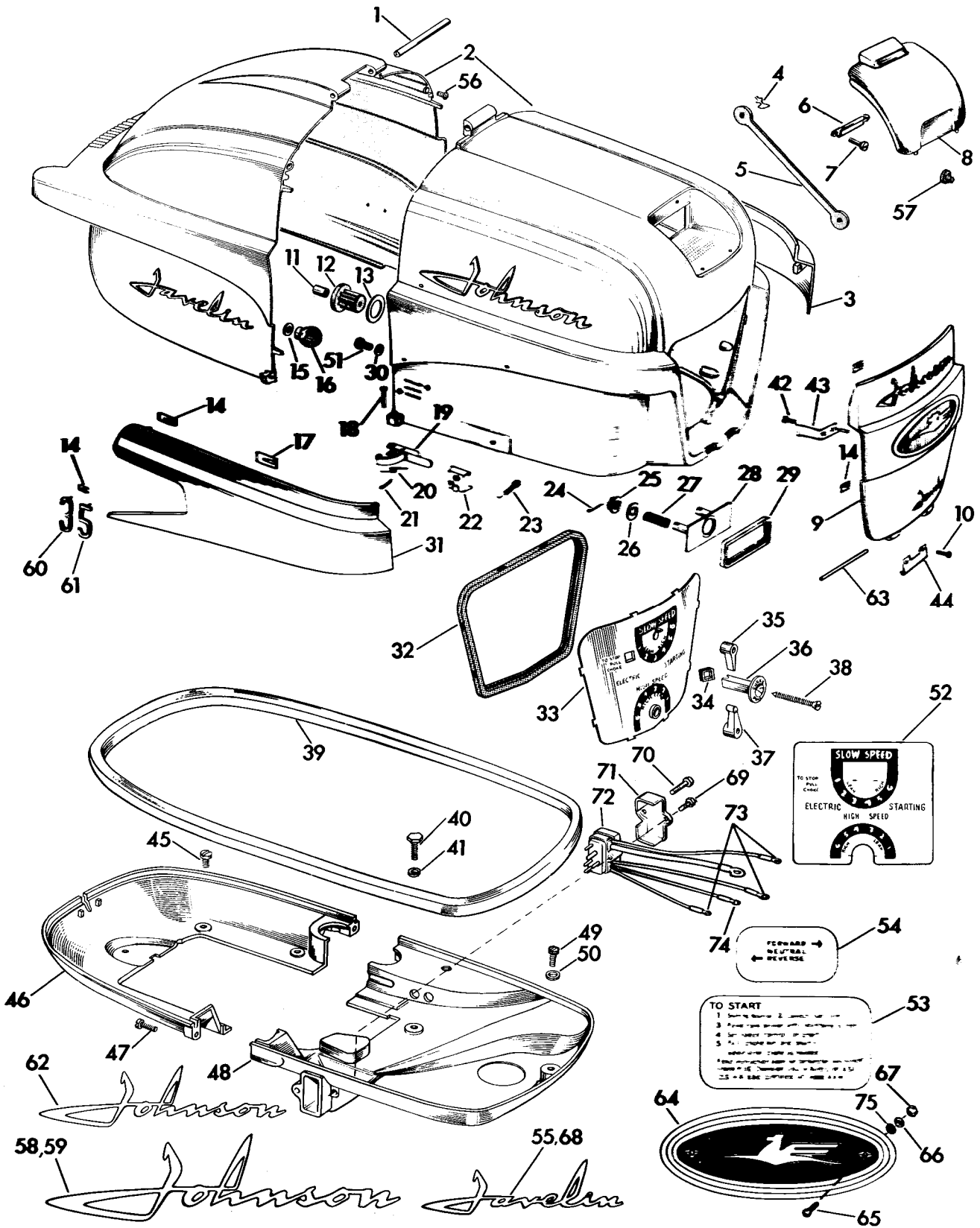
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**WAUKEGAN, ILLINOIS**

FINAL EDITION PART NO. 377025



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

MODEL  
E-JEL-19  
AND 19M

**SHROUD  
GROUP**



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	303984	Hinge Pin	1
2	376929	Shroud Assembly Complete	1
3	304897	Applique - Port	1
4	304473	Anchor	1
5	304470	Strap	1
6	304468	Spring	1
7	304464	Screw	4
8	304887	Cover - Rope Handle	1
	304905	Cover	1
9	376928	Cover Complete with Hinge	1
10	304464	Screw	4
11	303959	Sleeve	2
12	303958	Bumper	2
13	303960	Washer	2
14	304387	Speed Nut	30
15	303886	Washer	6
16	304461	Bumper	2
17	304892	Speed Nut	6
18	303522	Pin	2
19	376129	Clamp & Lever	2
20	303519	Spring	2
21	303590	Cotter Pin	3
22	303985	Boss	1
23	19-189	Screw	1
24	41-163	Cotter Pin	6
25	303535	Grommet	2
26	202065	Washer	2
27	303518	Spring	2
28	304893	Cover	1
29	303529	Grommet	1
30	300721	Washer	2
31	304898	Applique - Starboard	1
32	303983	Grommet	1
33	376880	Control Panel & Transfer	1
34	303796	Grommet	1
35	304730	Adjusting Lever - Slow Speed	1
36	304731	Choke Knob	1
37	304729	Adjusting Lever - High Speed	1
38	302761	Screw	1

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
39	304877	Seal	1
40	300630	Screw	1
41	303480	Lockwasher	1
42	304904	Screw	4
43	304885	Spring	2
44	304894	Hinge	1
45	39-176	Screw	8
46	304460	Cover - Lower Rear	1
47	303714	Screw	2
48	377287	Motor Cover Assy. - Lower Front	1
49			
50	300630	Screw	2
51	43-302	Washer	3
52	302416	Screw	2
53	304840	Transfer - Control Panel	1
	304830	Transfer - Starting Inst.	1
54	304349	Transfer - Gear Shift	1
55	304871	Nameplate - Javelin - Shroud	2
56	203290	Bumper	2
57	304896	Bumper	2
58	304869	Nameplate - Johnson - Starboard	1
59	304870	Nameplate - Johnson - Port	1
60	304878	Numeral "3"	1
61	304879	Numeral "5"	1
62	304881	Nameplate - "Johnson" - Front Cover	1
63	304895	Hinge Pin	1
64	304867	Medallion	1
65	304997	Screw	2
66	304998	Washer	2
67	304999	Nut	2
68	304886	Nameplate - Javelin - Front Cover	1
69	21X171	Screw, Short	1
70	21X358	Screw, Long	1
71	304766	Cover	1
72	376868	Connector & Cables	1
73	204036	Connector Terminals	3
74	204037	Connector Terminal	1
75	305430	Spacer	2

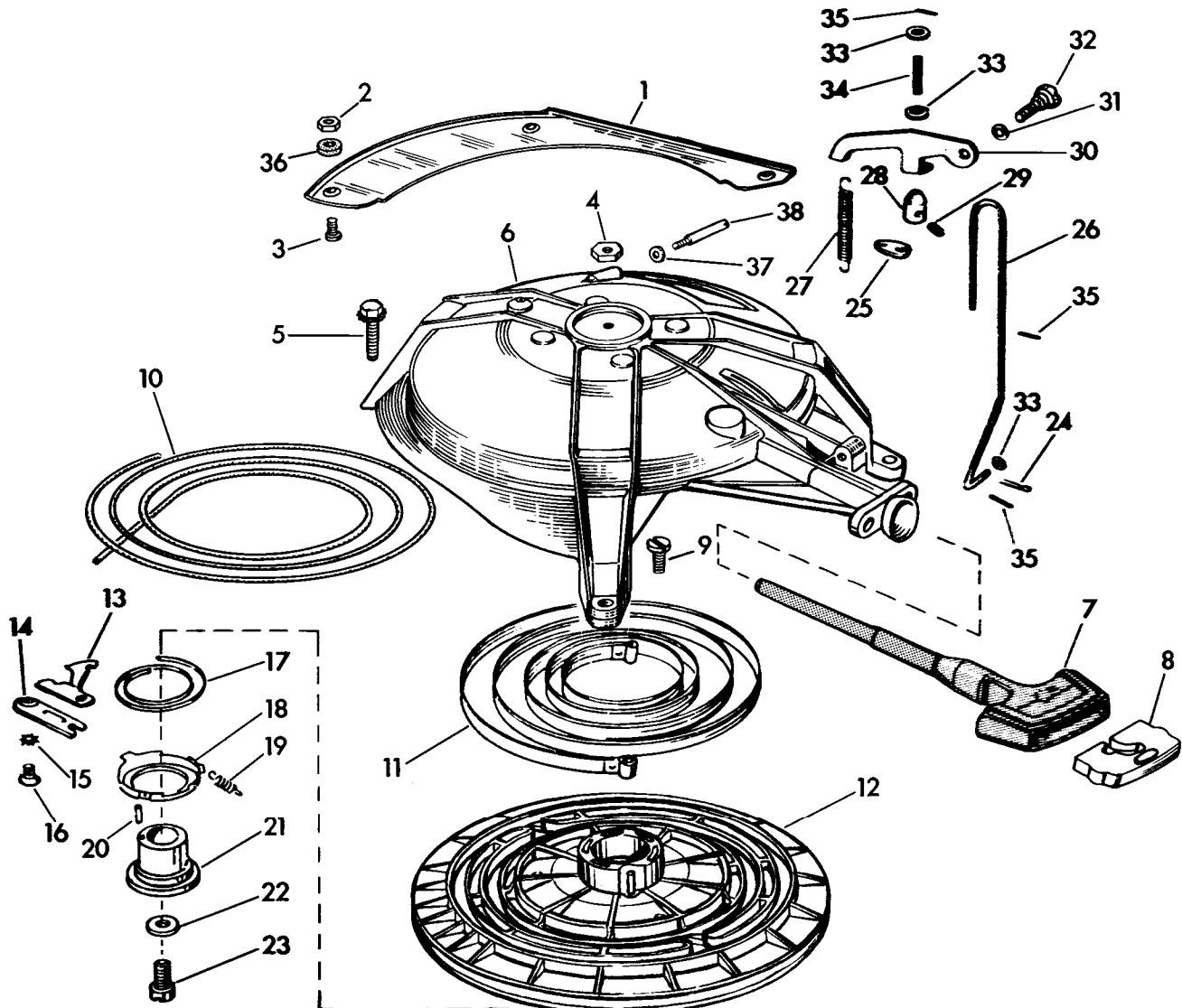
NOTE

Decal Set Assembly  
Part No. 377056

**ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER**

**STARTER GROUP**

**MODEL RJE-RJEL-19 AND 19M**

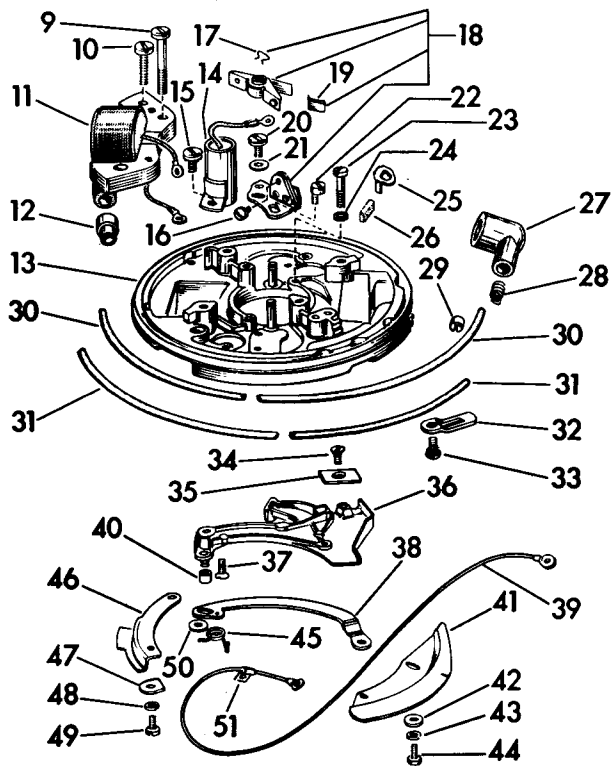
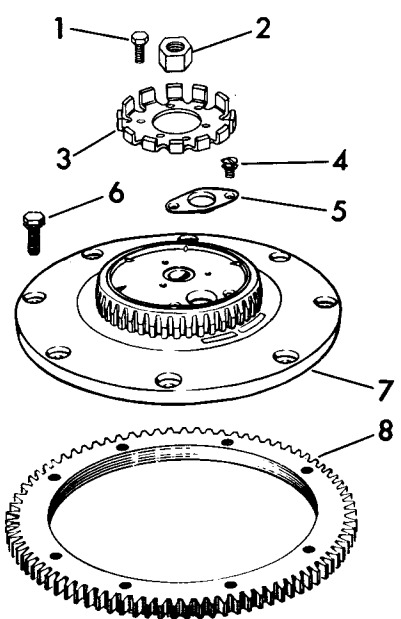


ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	304770	Guard	1
2	304854	Nut	2
3	302104	Screw	3
4	302103	Nut	1
5	304994	Screw	1
6	376851	Starter Housing & Pin Assembly	1
	377012	Starter Assembly Complete	1
7	304501	Handle	1
8	304325	Anchor	1
9	303591	Screw	2
10	305000	Starter Rope	1
11	375836	Starter Spring	1
12	376848	Starter Pulley	1
13	202470	Starter Pawl	3
14	202317	Retainer	3
15	71-1026	Lockwasher	3
16	71-1106	Screw	1
17	302222	Friction Spring	1
18	202114	Equalizer Cup	1

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
19	202155	Spring	3
20	202156	Pin	1
21	276643	Spindle & Pin Assembly	1
22	202356	Washer	1
23	130530	Screw	1
24	53-409	Cotter Pin	3
25	303033	Anchor	1
26	304808	Rod	1
27	304224	Spring	1
28	303244	Collar	1
29	303245	Allen Screw	1
30	304807	Locking Lever	1
31	302473	Bow Washer	1
32	303247	Screw	1
33	71-1447	Washer	4
34	303051	Spring	1
35	41-110	Pin	8
36	304510	Washer	2
37	300803	Washer	1
38	304740	Shaft	1

**SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS**

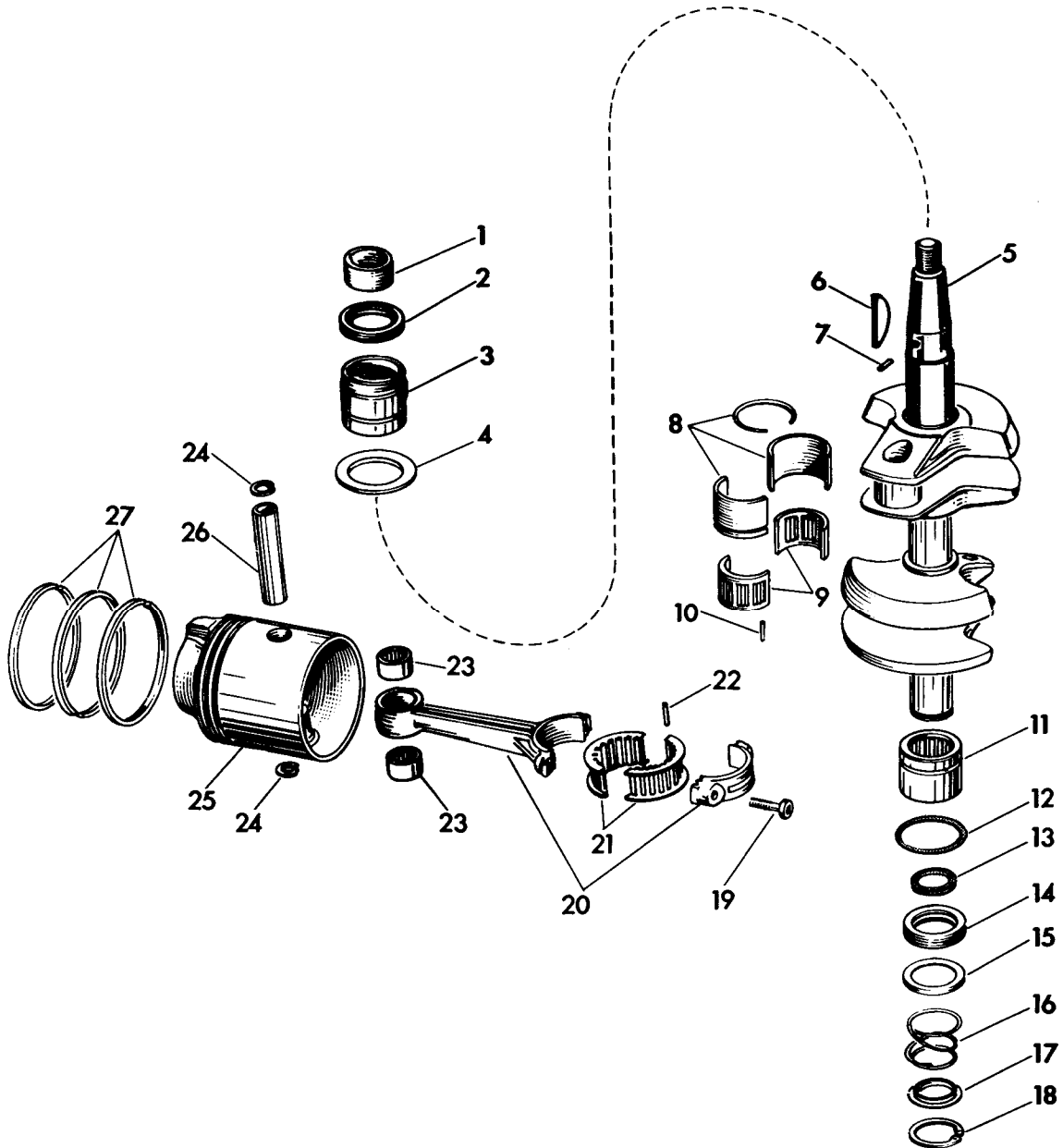
**MODEL RJE-RJEL-19 AND 19M MAGNETO GROUP**



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	302468	Screw	3
2	71-1331	Nut	1
3	202111	Ratchet	1
4	510297	Screw	2
5	510296	Cover	1
6	303698	Screw	8
	580233	Flywheel & Cover Assembly	
7	580229	Flywheel & Ring Gear Assembly Complete	1
8	203486	Ring Gear	1
9	510286	Screw	2
10	510195	Screw	4
11	580197	Coil & Lamination Assembly	2
12	510289	Grommet	2
	580211	Armature Plate Sleeve & Post Assembly	1
13	580235	Armature Plate Assembly Complete	1
14	510173	Condenser	2
15	510193	Screw	6
16	510194	Screw	2
17	71-1052	Clip	2
18	580148	Breaker Assembly	2
19	510204	Clip	2
20	510278	Screw	2
21	510208	Bow Washer	2
22	510185	Eccentric Screw	2
23	510192	Screw	2
24	3-28	Lockwasher	2
25	510188	Oiler Clip	1
26	510189	Oiler Wick	1
27	510232	Cover	1
28	510231	Terminal	2

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
29	71-1239	Marker - High Tension Lead - Upper	1
	510203	High Tension Lead - Upper	1
30	580135	High Tension Lead Assembly Upper	1
	510210	High Tension Lead - Lower	1
31	580146	High Tension Lead Assembly - Lower	1
32	510190	Clamp	1
33	510193	Screw	6
34	302751	Screw	1
35	303741	Clamp	1
36	376902	Anchor & Pin Assembly	2
37	302104	Screw	9
38	394219	Link	1
39	580234	Lead Assembly - Cutout	1
40	304352	Sleeve	1
41	304227	Throttle Cam (Model RJE-19)	1
41	305455	Throttle Cam (Model RJE-19M)	1
42	71-1531	Washer	3
43	71-1487	Lockwasher	5
44	304441	Screw	2
45	304656	Spring	1
46	304591	Stop	1
47	200932	Clamp	1
48	71-1487	Lockwasher	5
49	302812	Screw	1
50	85-54	Washer	1
51	510267	Bracket	1

**ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER**  
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SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS  
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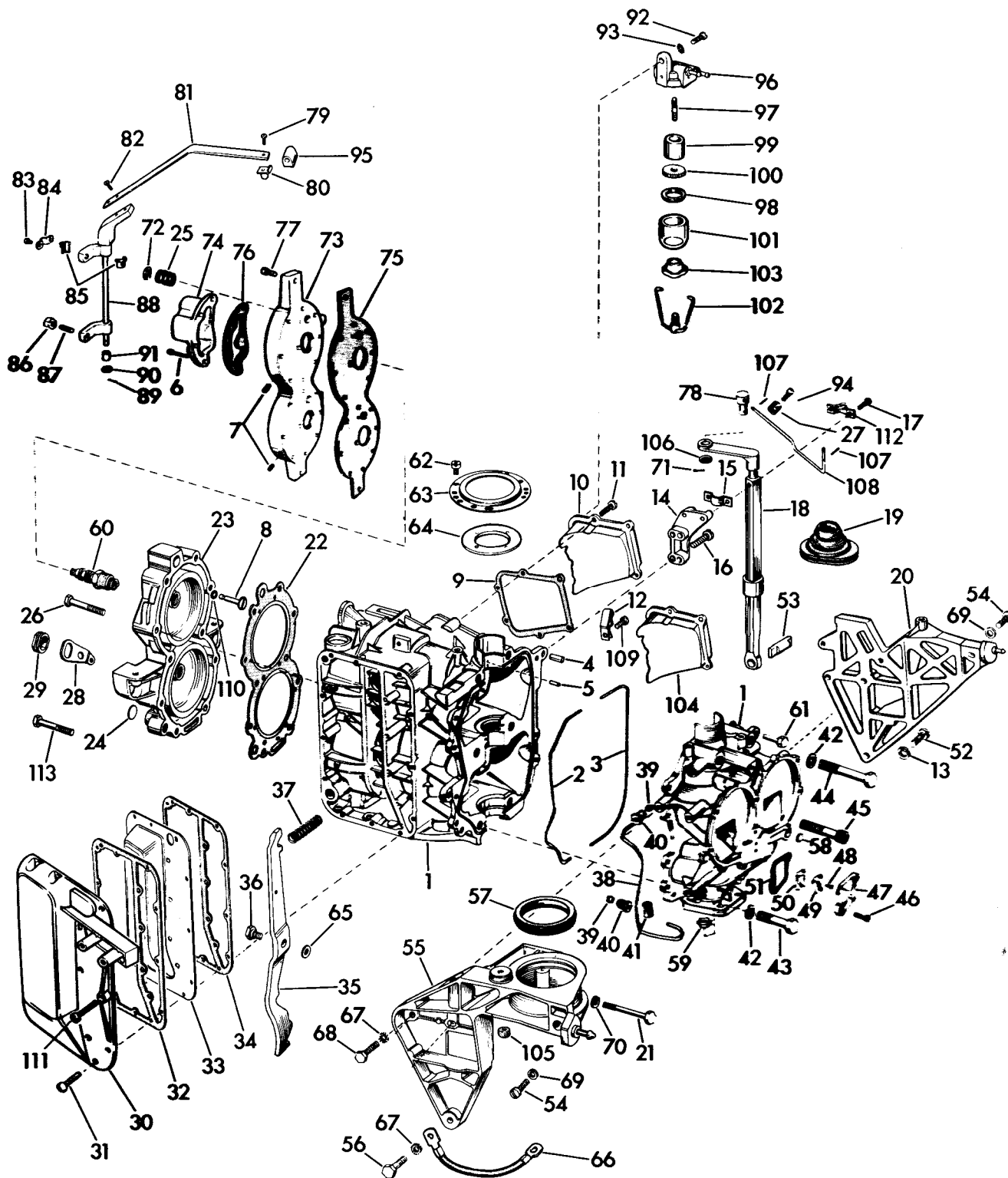
MODEL  
RJE-RJEL-19  
AND 19M

**CRANKSHAFT  
GROUP**



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	510169	Cam	1
2	303804	Seal	1
3	376433	Roller Bearing & Seal Assembly - Upper	1
4	304697	Thrust Washer	1
5	302530	Crankshaft	1
6	302602	Key	1
7	302578	Pin	1
8	302585	Split Sleeve	1
9	302755	Bearing Cage	2
10	302584	Needle Bearing	18
11	375763	Roller Bearing Assembly - Lower	1
12	302537	O-Ring	1
13	304098	Quad Ring	1
14	302538	Seal	1
15	302594	Retaining Washer	1
16	302539	Spring	1
17	303801	Retaining Washer	1
18	302536	Retaining Ring	1
19	202967	Screw	4
20	376566	Connecting Rod & Wrist Pin Bearings Assy.	2
21	302603	Retainer	2
22	302529	Needle Bearing	40
23	304322	Needle Bearing	4
24	302577	Spring Ring	4
25	376993	Piston, Dowel Pin & Retaining Ring	2
	376834	Piston & Connecting Rod Assembly with Rings	2
26	304713	Wrist Pin	2
27	304712	Piston Ring	6

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS



**MODEL  
RJE-RJEL-19  
AND 19M**

**POWERHEAD  
GROUP**



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	376854	Cylinder & Crankcase	1
2	302621	Seal - Starboard	1
3	302622	Seal - Port	1
4	300402	Tapered Pin	2
5	304178	Dowel	3
6	27-17	Screw	10
7	303245	Plug	2
8	377075	Valve & O-Ring	2
9	304784	Gasket	2
10	304775	Bypass Cover - Upper	1
11	304785	Screw	11
12	304790	Clamp	1
13	51-137	Lockwasher	3
14	304941	Bracket	1
15	303109	Bearing Clamp	2
16	25-238	Screw	2
17	302948	Screw	6
18	304198	Lever	1
19	304019	Grommet	1
20	376842	Bracket & Pin Assembly - Port	1
21	305006	Screw	1
22	304720	Gasket	1
23	376840	Cylinder Head	1
24	13-426	Core Plug - Lower	1
25	304705	Spring	2
26	305027	Screw	9
27	304222	Collar	1
28	304763	Anchor	1
29	300454	Grommet	1
30	377297	Cover & Screw Assy. - Outer	1
31	25-238	Screw	24
32	304762	Gasket	2
33	304761	Cover	1
34	304762	Gasket	2
35	303970	Shifter Lock	1
36	302592	Screw	1
37	302587	Spring	1
38	375862	Oil Line Assembly	1
39	11-61	Gland	2
40	41-105	Packing Nut	2
41	302811	Spacer	1
42	300343	Washer	4
43	302600	Screw	2
44	301431	Screw	2
45	302579	Screw	2
46	304888	Screw	12
47	302033	Cover	1
48	303761	Screw	2
49	304655	Plate	1
50	302031	Leaf Valve	1
51	302032	Gasket	1
52	21-358	Screw	3
53	304155	Pin	1
54	132679	Screw	9
55	376885	Bracket & Pin Assembly - Starboard	1
56	21-358	Screw	1
57	304789	Shock Absorber	1

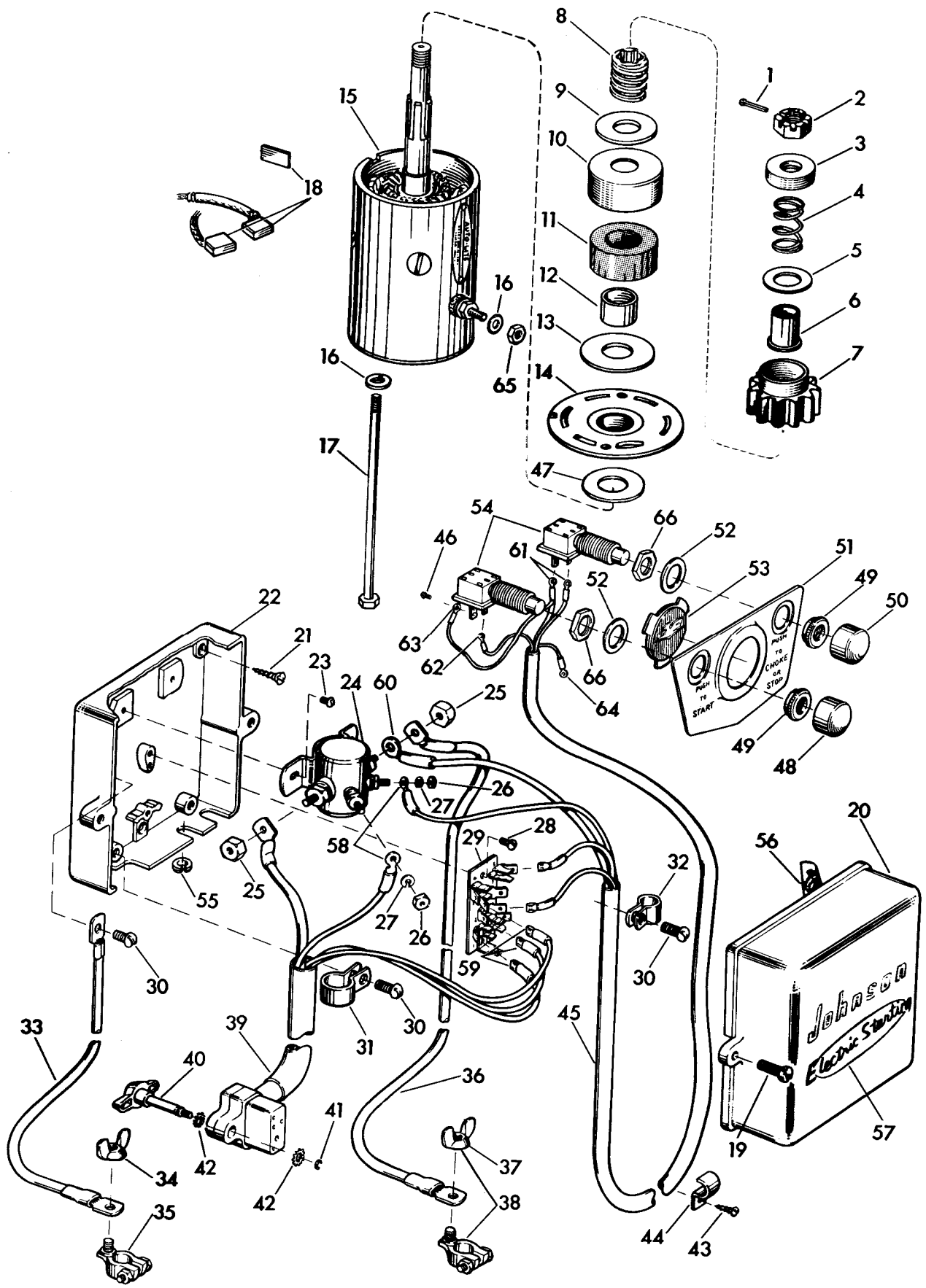
ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
58	300788	Expansion Plug	1
59	7-46	Nut	4
*60	200322	Spark Plug Champion J6J	2
*60	376290	Spark Plug Auto-Lite A3X	2
61	300646	Screw	11
62	304442	Screw	4
63	303278	Support	1
64	303277	Retaining Ring	1
65	304051	Washer	1
66	376961	Ground Cable Assembly	1
67	51-137	Lockwasher	4
68	300646	Screw	9
69	43-302	Washer	3
70	7-227	Lockwasher	3
71	303049	Cotter Pin	1
72	304706	Retainer	2
73	377111	Compression Release Cham- ber & Plug Assy. - Lower	1
74	304727	Compression Release Chamber - Upper	2
75	304724	Gasket	1
76	304726	Gasket	2
77	25-238	Screw	25
78	304226	Pivot Pin	1
79	304583	Screw	1
80	377064	Follower & Screw Assy.	1
81	304751	Arm	1
82	303737	Screw	2
83	303737	Screw	2
84	304755	Bracket	1
85	304749	Bushing - Upper	2
86	304753	Nut	2
87	304754	Screw	2
88	376853	Lever Assembly	1
89	300723	Cotter Pin	1
90	25-303	Washer	1
91	304750	Bushing - Lower	1
92	21-167	Screw	1
93	303480	Lockwasher	2
94	304221	Screw	1
95	304738	Guide	1
96	376836	Body and Nipple	1
97	376835	Fuel Filter Assembly	1
98	304522	Stud	1
99	302675	Gasket	1
99	302062	Filter	1
100	304523	Nut	1
101	303967	Bowl	1
102	376327	Yoke and Screw Assembly	1
103	375989	Thumb Nut and Swivel Cup	1
104	304768	Bypass Cover - Lower	1
105	304847	Seal	2
106	551953	Washer	2
107	41-110	Pin	8
108	304225	Rod	1
109	19-123	Screw	1
110	304598	O-Ring	2
111	130618	Screw	1
112	305609	Bearing Clamp	1
113	303782	Screw	1

\*We recommend either  
Champion or Auto-Lite  
Spark Plugs

NOTE  
Power Head Gasket Set (less Cyl. Head Gasket)  
Part No. 377015

**ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER**

**ELECTRIC STARTER GROUP**      **MODEL RJE-RJEL-19 AND 19M**



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS  
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**MODEL  
RJE-RJEL-19  
AND 19M**

**ELECTRIC STARTER  
GROUP**



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
*	277706	Bendix Drive Assembly	1
1	120219	Cotter Pin	1
2	203569	Nut	1
3	204079	Stop	1
4	204078	Spring	1
5	204071	Washer	1
6	204075	Sleeve	1
7	204080	Pinion	1
8	204074	Screw Shaft	1
9	204070	Thrust Washer	1
10	204072	Cup	1
11	204073	Cushion	1
12	204077	Spacer	1
13	204076	Washer	1
14	277705	End Plate Assembly	1
15 †	376850	Starter Motor Assembly Complete	1
16	19-124	Lockwasher	4
17	203864	Frame Screw	2
18	277707	Brush Set	1
*	376924	Junction Box and Switch Plate Assembly	1
19	39-176	Screw	2
20	376976	Cover & Transfer	1
21	303776	Screw	3
22	203985	Junction Box Base	1
23	303274	Screw	2
24	277628	Starting Switch Solenoid	1
25	303783	Nut	2
26	85X64	Nut	2
27	120052	Lockwasher	2
28	303394	Screw	2
29	277634	Terminal Block Assembly	1
30	305010	Screw	3
31	204008	Clamp	1
32	204007	Clamp	1
33	277633	Battery Cable Assembly, Negative	1

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
34	203980	Wingnut, Negative	1
35	277709	Battery Terminal Assembly, Negative	1
36	277632	Battery Cable Assembly, Positive	1
37	203979	Wingnut, Positive	1
38	277708	Battery Terminal Assembly, Positive	1
39	376869	Cable Assembly	1
40	376860	Knob and Stud Assembly	1
41	304816	Stud Retaining Ring	1
42	303480	Lockwasher	2
43	305009	Screw	4
44	204006	Clamp	4
45 ●	277631	Cable Assembly	1
46	91X373	Screw	4
47 †		Thrust Washer	1
48	203659	Cover, Red	1
49	203658	Nut	2
50	203660	Cover, Black	1
51	304906	Switch Plate	1
52	301663	Washer	2
53	304908	Switch Plate Medallion	1
54	277757	Starter & Choke Switch Assy.	2
55	304922	Battery Cable Grommet, Positive	1
56	203992	Wiring Diagram Transfer	1
57	304848	Junction Box Cover Transfer	1
58	204036	Terminal	2
59	204034	Terminal	3
60	204053	Terminal	1
61	204037	Terminal	2
62	204038	Terminal	1
63	204039	Terminal	1
64	204040	Terminal	1
*	204038	Spare Terminal	1
*	204040	Spare Terminal	1
65	303932	Nut	1
66	305777	Nut	2

\*Not Shown

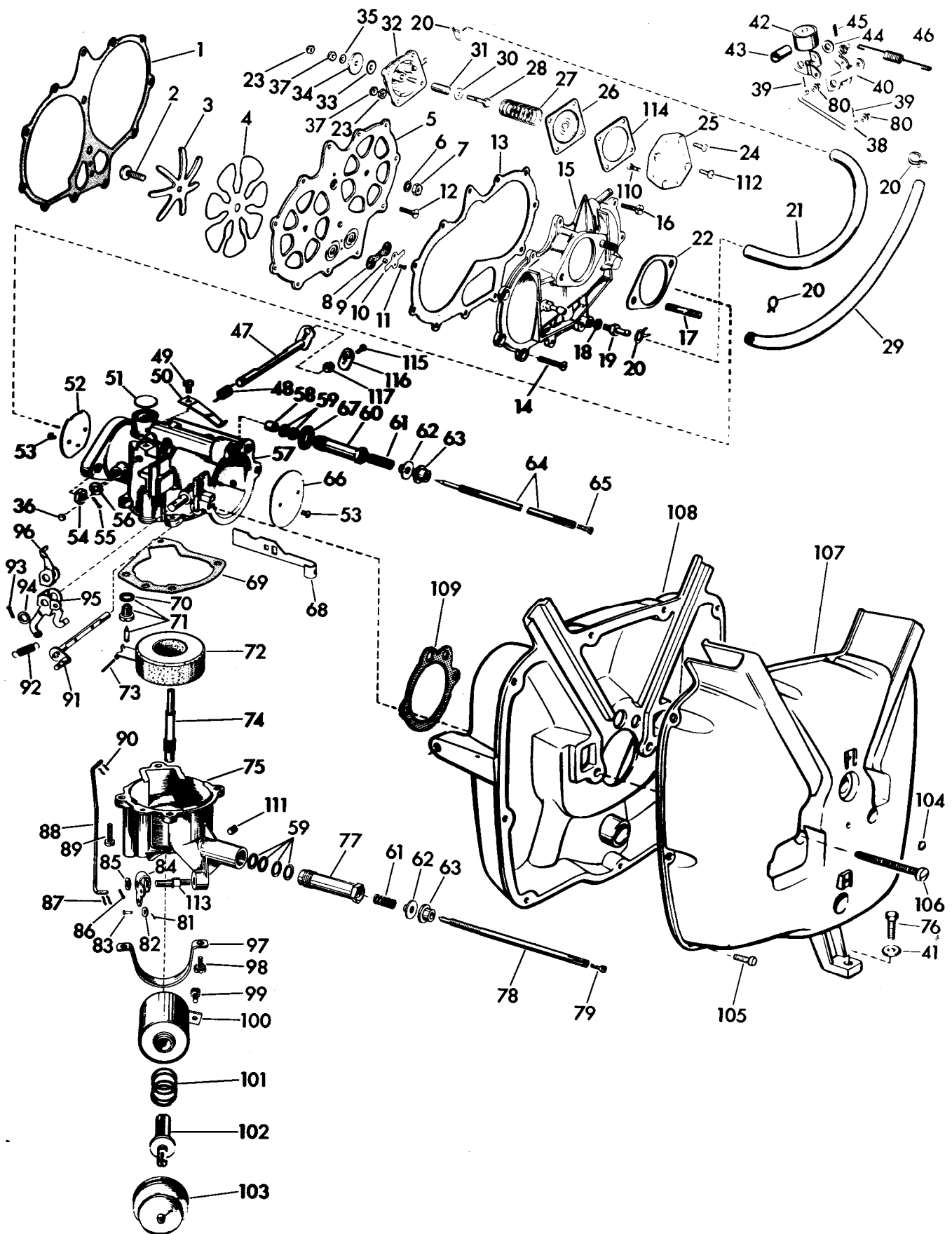
† Contact your Auto-Lite dealer for service on the armature assembly, thrust washer-armature-upper and lower, frame and field assembly, and commutator end head assembly.

● Also available in 100 foot lengths only, less terminals. Part No. 204057.

**NOTE**

Always request marine treated parts from your Auto-Lite dealer.

**ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER**



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS  
12

**MODEL  
RJE-RJEL-19  
AND 19M**

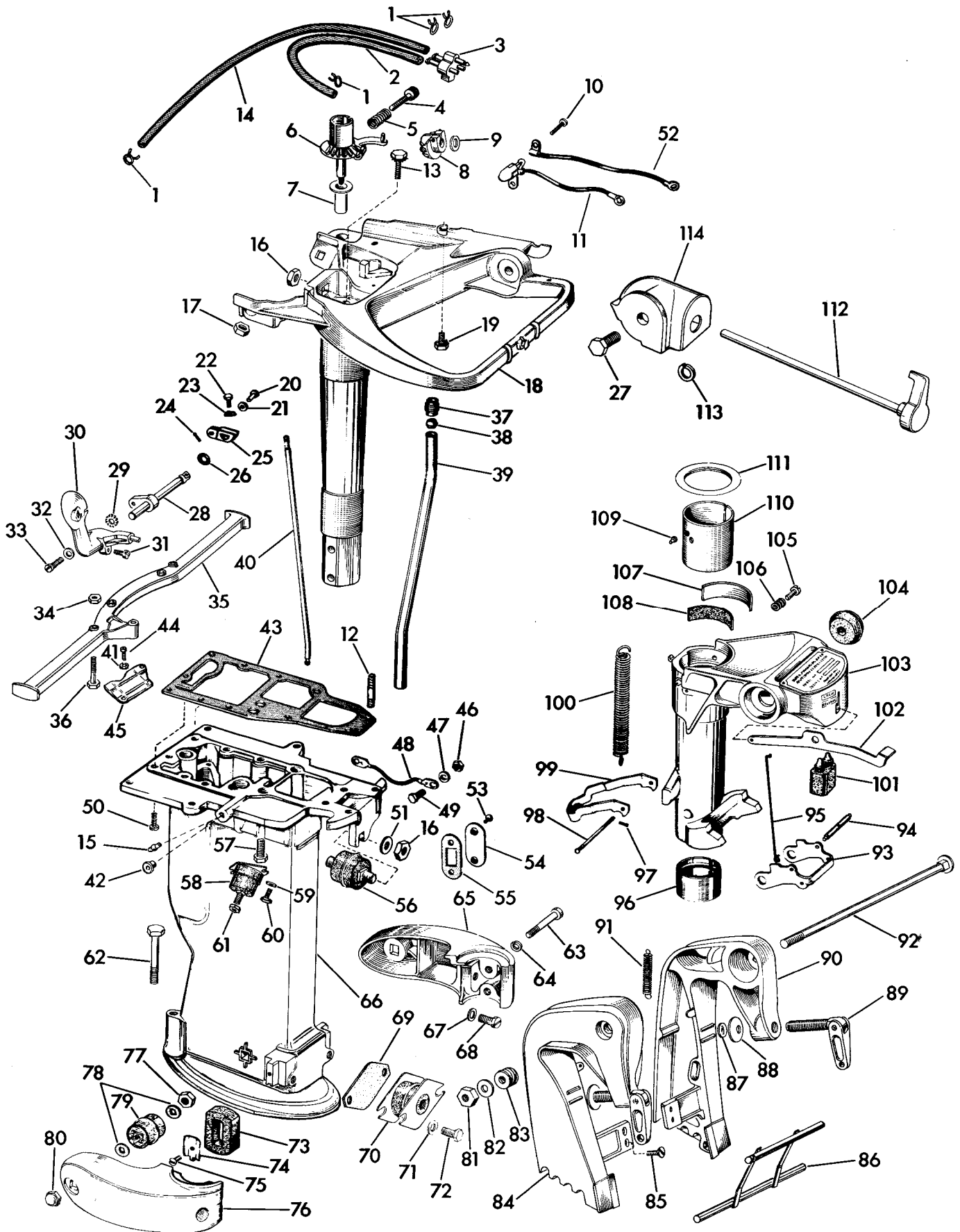
**CARBURETOR  
GROUP**



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	304262	Gasket	1
2	301858	Screw	2
3	304709	Leaf Stop	2
4	304708	Leaf Valve	2
	304710	Leaf Plate	1
5	376832	Leaf Plate Assembly	1
6	71-1487	Lockwasher	5
7	85-64	Nut	3
8	302042	Check Valve	1
9	302046	Spacer	2
10	302048	Spring	1
11	19-191	Screw	2
12	302104	Screw	9
13	304261	Gasket	1
14	200399	Screw	2
15	376901	Intake Manifold & Stud Assy.	1
16	304888	Screw	11
17	302822	Stud	2
18	301819	Washer	1
19	301820	Nipple	1
20	302647	Clamp	8
21	304855	Hose-Cutout Switch to Manifold	1
22	302598	Gasket	1
23	130450	Nut	2
24	304852	Screw	3
25	304851	Mounting Adapter	1
26	376881	Diaphragm & Plate Assy.	1
27	304499	Spring	1
28	304853	Screw	1
29	303644	Hose-Filter to Carburetor	2
30	304183	Washer	2
31	303893	Tubing	1
	376918	Body & Nipple	1
32	376919	Cutout Switch Assembly	1
33	304183	Washer	2
34	303723	Washer	1
35	71-1531	Washer	3
36	303962	Core Plug	1
37	304854	Nut	3
38	304208	Link (Model RJE-19)	1
38	305454	Link (Model RJE-19M)	1
39	41-110	Pin	8
40	376478	Throttle Lever	1
41	43-302	Washer	1
42	376477	Cam Follower	1
43	303310	Spacer	1
44	301827	Washer	2
45	41-163	Cotter Pin	7
46	303296	Spring	1
47	376476	Throttle Shaft & Arm Assy. (Model RJE-19)	1
47	377222	Throttle Shaft & Arm Assy. (Model RJE-19M)	1
48	302696	Spring	1
49	43-156	Screw	1
50	302722	Spring	1
51	19-51	Core Plug	1
52	304056	Throttle Valve	1
53	303760	Screw	4
54	7-46	Nut	4
55	41-163	Cotter Pin	6
56	85-54	Washer	3
	377224	Carburetor Body, Plug, Throttle Valve & Link Assy	1
57	377312	Carburetor Solenoid & Link Assembly Complete	1

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
57	377223	Carburetor Assembly less Solenoid	1
58	303939	Bushing	1
59	43-123	Packing	6
60	304772	Nut - Slow Speed Needle Valve	1
61	305019	Spring	2
62	305018	Washer	2
63	303535	Grommet	2
64	303966	Needle Valve - Slow Speed	1
65	551517	Screw	2
66	302674	Choke Valve	1
67	203355	Washer	1
68	303964	Choke Rod	1
69	303750	Gasket	1
70	301996	Gasket	1
71	375798	Float Valve, Seat and Gasket Assembly	1
72	375792	Float & Arm Assembly	1
73	302661	Hinge Pin	1
74	304601	Nozzle	1
75	304031	Float Chamber	1
76	300630	Screw	1
77	305020	Nut - High Speed Needle Valve	1
78	304600	Needle Valve - High Speed	1
79	551517	Screw	2
80	304216	Bushing	2
81	301912	Cotter Pin	1
82	71-1447	Washer	3
83	303738	Pin	1
84	303747	Lever	1
85	85-54	Washer	3
86	41-163	Cotter Pin	6
87	41-110	Pin	10
88	303734	Link	1
89	13-558	Screw	24
90	41-110	Pin	10
91	376256	Choke Shaft, Arm & Pin Assembly	1
92	305011	Spring	1
93	41-163	Cotter Pin	6
94	85-54	Washer	3
95	376255	Bellcrank & Pin Assy.	1
96	303749	Lever	1
97	303740	Yoke	1
98	303737	Screw	2
99	510193	Screw	6
100	376806	Solenoid Assembly	1
101	303745	Spring	1
102	376610	Solenoid Plunger Assy.	1
103	303792	Cover	1
104	203652	Button Plug	1
105	21-283	Screw	9
106	302434	Screw	2
107	304757	Air Silencer - Front	1
108	304758	Air Silencer - Rear	1
109	303988	Gasket	1
110	13-558	Screw	2
111	303041	Screw	1
112	131811	Screw	1
113	303739	Pivot Shaft	1
114	305002	Gasket	1
115	53-197	Screw (Model RJE-19M)	1
116	305457	Clamp (Model RJE-19M)	1
117	305456	Cam Bushing (Model RJE-19M)	1

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS  
14

**MODEL  
RJE-RJEL-19  
AND 19M**

**LOWER UNIT  
GROUP**



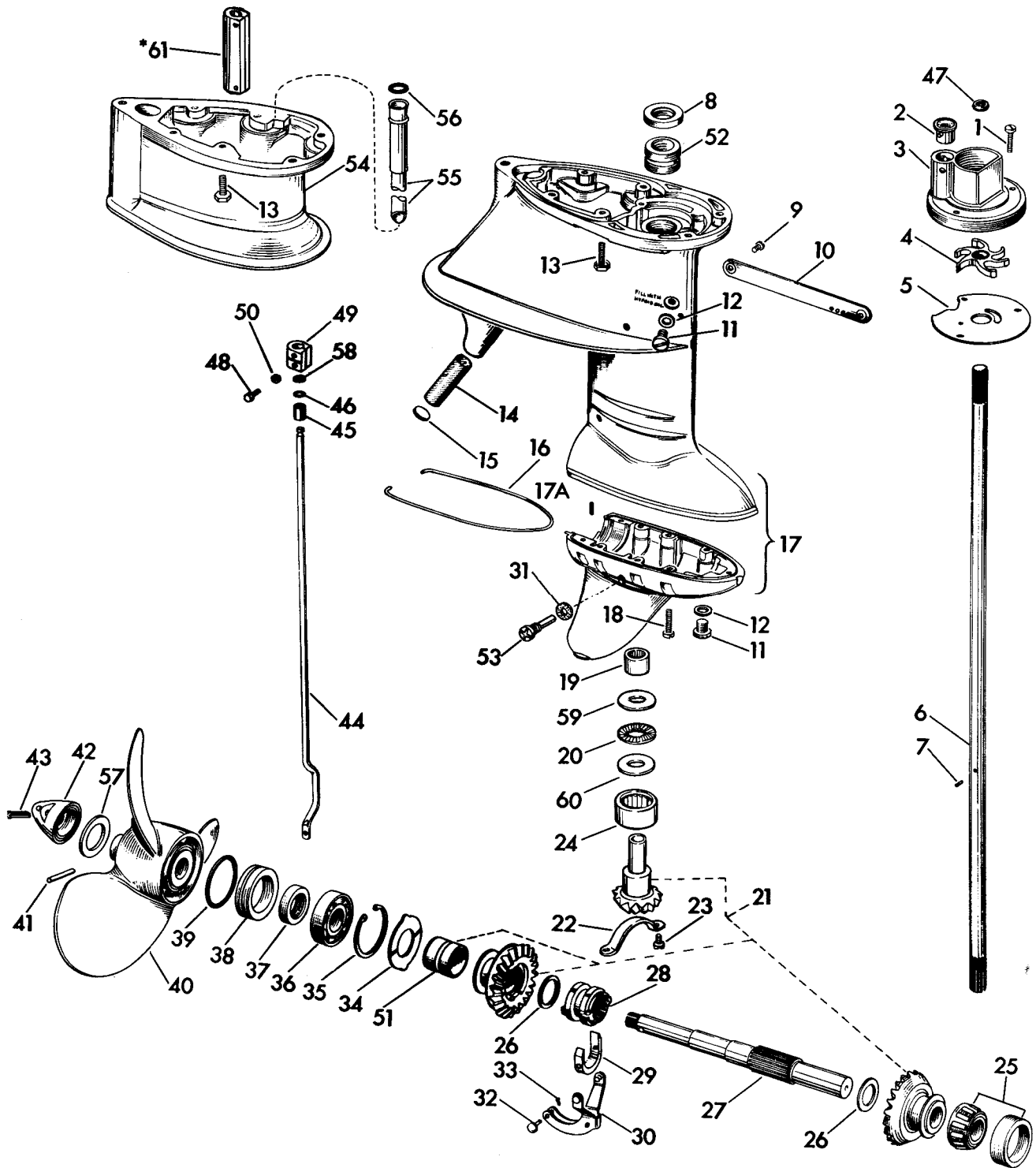
ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	302647	Clamp	8
2	304029	Hose-Fuel Conn. to Manifold	1
3	375788	Fuel Connector	1
4	304573	Screw	1
5	304865	Spring	1
6	304814	Gear	1
7	303854	Bushing	1
8	303142	Pinion	1
9	303107	Washer	1
10	303951	Screw	1
11	376867	Mercury Switch Assembly	1
12	304517	Stud	2
13	304151	Screw	4
14	303111	Hose-Fuel Conn. to Filter	1
15	304827	Grease Fitting	1
16	303912	Nut	2
17	303889	Nut	2
18	376912	Steering Bracket, Pilot Shaft & Dowel Pin Assembly	1
19	303311	Screw	1
20	304377	Pin	1
21	304380	Bow Washer	1
22	303722	Screw	1
23	303721	Clip	1
24	15-268	Cotter Pin	2
25	304379	Lever	1
26	303191	O-Ring	1
27	130538	Screw	1
28	376878	Bracket & Shaft Assembly	1
29	51-137	Lockwasher	4
30	375766	Shift Lever	1
31	300258	Screw	2
32	21-165	Washer	1
33	300646	Screw	11
34	15-254	Nut	2
35	376970	Carrying Handle	1
36	304392	Screw	3
*37	302894	Gland Nut	1
*38	7-170	Gland	1
*39	304680	Water Tube	1
†39	377060	Water Tube & Bushing Assy.	1
40	303870	Shift Rod - Upper	1
41	304454	Lockwasher	2
42	304791	Bushing	1
43	304545	Gasket	1
44	304012	Screw	2
45	304875	Plate	1
46	13-82	Nut	1
47	301827	Washer	2
48	376349	Ground Lead Assembly	1
49	304077	Screw	1
50	132679	Screw	9
51	303913	Washer	2
52	376960	Ground Wire Assembly	1
53	302509	Screw	4
54	303862	Cover Plate	1
55	304023	Gasket	1
56	303882	Rubber Mount	1
57	303782	Screw	2
58	303879	Rubber Mount	2
59	303887	Washer	4
60	39-176	Screw	8
61	303889	Nut	2
62	302871	Screw	1
63	304452	Screw	2

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
64	302865	Lockwasher	2
65	304446	Housing - Lower Mount - Port	1
66	377061	Exhaust Housing, Water Tube and Stud Assy.	1
67	303886	Washer	6
68	303883	Screw	2
69	304169	Gasket	1
70	303881	Rubber Mount	1
71	303886	Washer	6
72	303888	Screw	2
73	303918	Bumper	2
74	303961	Retainer	2
75	303393	Screw	2
76	304447	Housing - Lower Mount - Starboard	1
77	303890	Acorn Nut	2
78	304168	Gasket	4
79	303880	Rubber Mount	2
80	303890	Acorn Nut	2
81	17-182	Nut	1
82	25-196	Washer	1
83	302051	Spring	1
84	376439	Stern Bracket & Clampscrew Assembly - Star	1
85	11-185	Screw	2
86	376303	Lever	1
87	302420	Retainer	2
88	41-48	Swivel Plate	2
89	375747	Clampscrew & Handle Assembly	2
90	376438	Stern Bracket & Clampscrew Assembly - Port	1
91	302736	Spring	1
92	302643	Bolt	1
93	303953	Link	1
94	303956	Shaft	1
95	303957	Link	1
96	303868	Liner	1
97	15-268	Cotter Pin	3
98	303955	Rod	1
99	303954	Locking Lever	1
100	303971	Spring	1
101	303933	Bumper	1
102	303863	Arm	1
103	303885	Swivel Bracket	1
104	302637	Conical Washer	2
105	41-178	Screw	1
106	551113	Spring	1
107	303928	Plate	1
108	303929	Spacer	1
109	303696	Pin	1
110	303936	Liner	1
111	303867	Thrust Washer	1
112	376903	Knob & Shaft Assembly	1
113	303807	Lockwasher	1
114	304362	Cover	1
MODEL RJEL-19 AND 19M PARTS THAT DIFFER FROM MODEL RJE-19 AND 19M			
62	304135	Screw (RJEL)	

See Page 17 for additional Model RJEL-19 and 19M parts

- \*Model RJE-19 motors mfd. prior to serial #1539399.
- \*Model RJEL-19 motors mfd. prior to serial #1574369.
- †Model RJE-19 and 19M motors serial #1539399 and up.
- †Model RJEL-19 and 19M motors serial #1574369 and up.

**ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER**



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS  
16



MODEL  
RJE-RJEL-19  
AND 19M

GEAR CASE  
GROUP

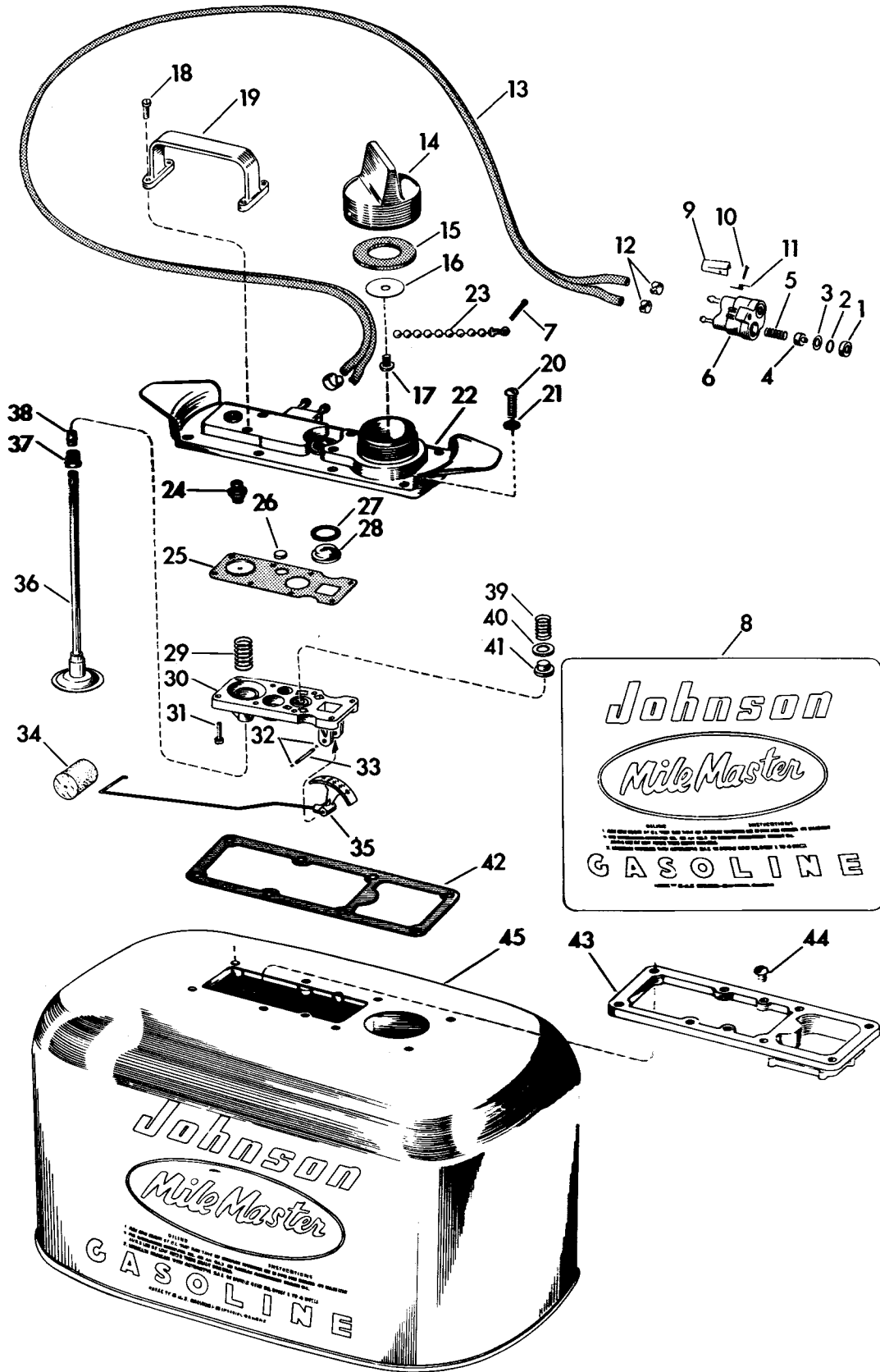


ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	302677	Screw	3
2	304026	Grommet	1
3	303831	Impeller Housing	1
4	375808	Impeller	1
5	303866	Plate	1
6	304933	Driveshaft	1
7	300771	Pin	1
8	302545	Oil Retainer	1
9	302509	Screw	2
10	302616	Cover	1
11	27-283	Screw	2
12	27-284	Gasket	2
13	302510	Screw	6
14	302521	Screen	1
15	300077	Plug	1
16	302604	Seal	1
17	376877	Gearcase & Bearing	1
17A	300611	Dowel Pin	1
18	304070	Screw	9
19	376856	Pinion Bearing - Upper	1
20	376857	Pinion Thrust Bearing	1
21	376996	Gears & Pinion Assembly	1
22	302552	Support	1
23	303737	Screw	2
24	376858	Pinion Bearing - Lower	1
25	375761	Roller Bearing	1
26	302565	Thrust Washer	2
27	302522	Propeller Shaft	1
28	375783	Shifter Clutch Dog	1
29	302650	Cradle	1
30	375787	Shifter Lever and Pin	1
31	304083	Washer	1
32	302504	Pin	1

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
33	15-268	Cotter Pin	3
34	302743	Thrust Washer	1
35	302528	Retaining Ring	1
36	20-52	Ball Bearing	1
37	302564	Oil Retainer	1
38	303050	Housing	1
39	302588	O-Ring	1
40	376917	Propeller	1
41	304575	Drive Pin	1
42	376731	Propeller Nut	1
43	19-84	Cotter Pin	3
44	303869	Shift Rod - Lower	1
45	304765	Bushing	1
46	301877	O-Ring	1
47	303059	O-Ring	1
48	304024	Screw	2
49	303794	Connector	1
50	301551	Lockwasher	2
51	303690	Bushing	1
52	304084	Bushing	1
53	303358	Pivot Pin	1
57	304576	Thrust Washer	1
58	304764	Gasket	1
59	304795	Thrust Washer - Upper	1
60	304796	Thrust Washer - Lower	1
MODEL RJEL-19 AND 19M PARTS THAT DIFFER FROM MODEL RJE-19 AND 19M			
6	304950	Driveshaft (RJEL)	1
13	302510	Screw (RJEL)	6
44	304034	Shift Rod - Lower (RJEL)	1
54	304030	Extension (RJEL)	1
55	304175	Adapter (RJEL)	1
56	304174	Adapter O-Ring (RJEL)	1
*61	304081	Connector- RJEL Conversion	1

\*Service conversion Model RJE to RJEL use long connector item #61 parts #304081 and all Model RJEL parts that differ from Model RJE less shift rod #304034.

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS  
18

MODEL  
RJE-RJEL-19  
AND 19M

FUEL TANK  
GROUP



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	301828	Retainer	2
2	301824	O-Ring	2
3	301827	Washer	2
4	301826	Valve	2
5	301825	Spring	2
6	375587	Fuel Connector Assembly	1
7	15-213	Cotter Pin	1
8	304996	Transfer - Fuel Tank	1
9	301830	Lock	1
10	301832	Rivet	1
11	301829	Spring	1
12	301822	Hose Clamp	4
13	301821	Hose	1
14	375817	Filler Cap Assembly	1
15	301835	Gasket	1
16	302560	Plate	1
17	301837	Screw	1
18	13-558	Screw	14
19	302570	Handle	1
20	304137	Screw	8
21	301814	Gasket	8
22	376988	Housing, Push Button and Diaphragm Assembly	1
23	301838	Chain	1
24	304976	Push Button	1
25	376987	Diaphragm Assembly	1
26	301802	Disc Valve	1
27	302571	Seal	1
28	302568	Glass	1
29	301803	Spring	1
30	302555	Housing	1
31	13-558	Screw	14
32	302654	Snap Ring	2
33	302653	Pin	1
34	302559	Float	1
35	375778	Indicator Assembly	1
36	375846	Foot Valve Assembly	1
37	132691	Nut	1
38	13-304	Gland	1
39	302135	Spring	1
40	302137	Washer	1
41	302136	Valve	1
42	302557	Gasket	1
43	305356	Support	1
44	53-85	Screw	2
45	{ 375774	Fuel Tank (Only)	1
	{ 376990	Fuel Tank Assembly Complete	1

NOTE

Mile Master Tank Gasket Set  
Part No. 376455

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER

# WARRANTY

We warrant each new outboard motor of our manufacture to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good at the factory any part or parts thereof which shall, within three months after initial use, or within one year from date of original purchase, whichever first occurs, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective: this warranty being expressly in lieu of all other warranties and representations expressed or implied and of all other liabilities in connection with the sale or use of any motors.

This warranty shall not apply to any motor which shall have been repaired or altered outside the factory in any way so as to affect its stability, nor which has been subject to misuse, negligence or accident, or operated for racing purposes or operated in any other way than in accordance with our operating instructions. Nor does the warranty extend to repairs made necessary by the use of accessories not recommended by Johnson Motors.

We make no warranty in respect to trade accessories not of our manufacture, inasmuch as they are usually warranted separately by their respective manufacturers.

To make a claim under this warranty, contact the dealer from whom motor was originally purchased or the nearest authorized Johnson dealer. Motors or parts thereof shipped to the factory for our inspection must show model and serial numbers, and must be shipped transportation charges prepaid.



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