



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	376854	Cylinder & Crank-case	1
2	302621	Seal-Starboard	1
3	302622	Seal-Port	1
4	300402	Tapered Pin	2
5	304178	Dowel	3
6	27-17	Screw	10
7	303245	Plug	2
8	304704	Valve	2
9	304784	Gasket	2
10	304775	Bypass Cover - Upper	1
11	304785	Screw	12
12	304790	Clamp	1
13	51-137	Lockwasher	3
14	304941	Bracket	1
15	303109	Bearing Clamp	2
16	25-238	Screw	2
17	302948	Screw	2
18	304198	Lever	1
19	304019	Grommet	1
20	376842	Bracket & Pin Assembly - Port	1
21	551706	Screw	3
22	304720	Gasket	1
23	376840	Cylinder Head	1
24	13-426	Core Plug - Lower	1
25	304705	Spring	2
26	305027	Screw	10
27	376327	Yoke & Screw Assembly	1
28	304763	Anchor	1
29	300454	Grommet	1
30	304760	Cover - Outer	1
31	25-238	Screw	25
32	304762	Gasket	2
33	304761	Cover - Inner	1
34	304762	Gasket	2
35	303970	Shifter Lock	1
36	302592	Screw	1
37	302587	Spring	1
38	375862	Oil Line	1
39	11-61	Gland	2
40	41-105	Packing Nut	2
41	302811	Spacer	1
42	300343	Washer	4
43	302600	Screw	2
44	301431	Screw	2
45	302579	Screw	2
46	304888	Screw	7
47	302033	Cover	1
48	303761	Screw	2
49	304655	Plate	1
50	302031	Leaf Valve	1
51	302032	Gasket	1
52	21-358	Screw	3
53	304155	Pin	1
54	132679	Screw	9

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
55	376299	Bracket & Pin Assembly - Star	1
56	43-302	Washer	3
57	300788	Expansion Plug	1
58	7-46	Nut	4
59	*200322	Spark Plug Champion J6J	2
59	*376290	Spark Plug - Auto Lite A3X	2
60	300646	Screw	9
61	304442	Screw	4
62	303278	Support	1
63	303277	Retaining Ring	1
64	304051	Washer	1
65	304226	Pivot Pin	1
66	41-110	Pin	6
67	304221	Screw	1
68	304222	Collar	1
69	304255	Rod	1
70	551953	Washer	1
71	303049	Cotter Pin	1
72	304706	Retainer	2
73	304725	Compression release chamber - lower	1
74	304727	Compression release chamber - upper	2
75	304724	Gasket	1
76	304726	Gasket	2
77	25-238	Screw	25
78	304768	Bypass Cover - Lower	1
79	304752	Screw	1
80	304739	Follower	1
81	304751	Arm	1
82	303737	Screw	2
83	302948	Screw	2
84	304755	Bracket	1
85	304749	Bushing - Upper	2
86	304753	Nut	2
87	304754	Screw	2
88	376853	Lever Assembly	1
89	300723	Cotter Pin	1
90	25-303	Washer	1
91	304750	Bushing - Lower	1
92	21-167	Screw	1
93	303480	Lockwasher	1
94	375989	Thumb Nut & Swivel Cup	1
95	304738	Guide	1
96	376836	Body & Nipple	1
96	376835	Fuel Filter Assembly	1
97	304522	Stud	1
98	302675	Gasket	1
99	302062	Filter	1
100	304523	Nut	1
101	303967	Bowl	1

*We recommend either Champion or Auto Lite Spark Plugs

NOTE: Gasket Set Part No. 277711

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER