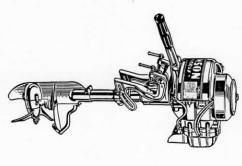


REPAIR PARTS CATALOG

FOR 2.5 Ap
MODEL HS-HA and HD-39-10 Also HS-HA and HD-15



JOHNSON MOTORS

Waukegan, Illinois, U.S.A.

All Prices Subject to Change Without Notice

4-5-54—1M—Key

Salah Salah

Part No. 43-300002

How to Order Parts

- 1st Give MOTOR SERIAL NUMBER AND MODEL, which will be found on cover plate of magneto.
- 2nd Look in list for part number which will show name and price per piece.
- 3rdWrite order plainly, giving the motor number, part number, name of part and price
- 4th Show to whom parts are to be shipped.
- 5th To insure quick service, ALWAYS INCLUDE REMITTANCE WITH POSTAGE TO COVER CARRYING CHARGES AND INSURANCE. Stamps are accepted as cash up to 25 cents. A minimum charge of 25e will be made on all orders amounting to less than that amount. All part shipped insured at a charge of 5 cents extra.

IMPORTANT:

No replacements made unless regular claim is entered on form provided for that purpose by all authorized dealers or service stations.

ALL DEFECTIVE PARTS MUST BE RETURNED WITH CLAIM FORM PROPERLY FILLED IN, TRANSPORTATION PREPAID, before any replacements will be made.

All prices are subject to change without notice.

Care of Motors When Used in Salt Water

Regardless of the material used in the construction of an outboard motor, it will corrode and tarnish to a certain extent when used in salt water. It is of importance, therefore, to adhere closely to the following instructions if you want to receive the most from your motor.

1. Remove the motor from the boat when it is not in service.

- Flush out the cooling system as soon as possible.
- Wipe dry with a cloth. Rinse off thoroughly with fresh water.
- Go over all the bright parts with an oily cloth, especially if the motor is to be stored for any length of time.

Warranty

All Johnson Motors (racing models excepted) are warranted to be free from defects in material and workmanship under normal used and service, our obligation under this Warranty being limited to making good at our factory in Waukegan, Illinois, any part or parts thereof which shall, within three months after date of delivery to owner, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective, this Warranty being expressly in lieu of all other warranties and representations, express or implied, and of all other liabilities in connection with the sale or use of our outboard

This Warranty shall not apply to any outboard motor which shall have been repaired or altered outside of the factory in any way so as in our judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident.

CLAIMS MUST BE ENTERED ON ALL RETURNED GOODS

Regular claim forms are provided all our dealers, service stations and distributors. All claims must be entered on this form, No. SE-16, before parts are returned to factory. No part will be replaced unless this form is used. See your dealers for claim form.

All material—motors or parts—be returned to your nearest service station or dealer—TRANS-PORTATION CHARGES PREPAID.

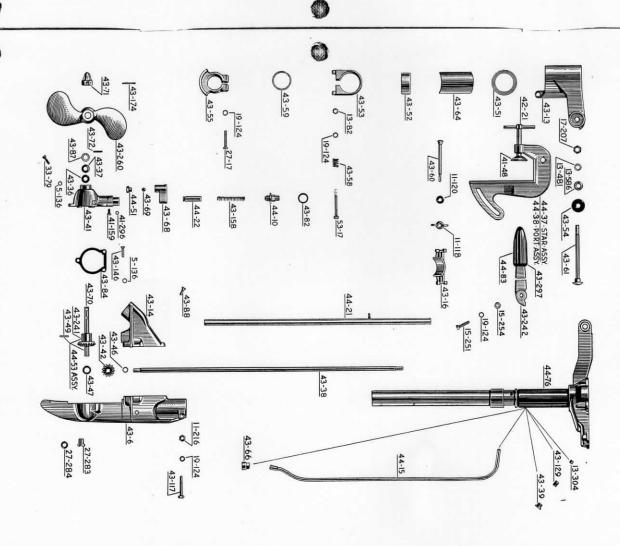
REMEMBER—ALWAYS request a claim form and properly fill it in before returning any material to our service station or distributor.

WARRANTY DOES NOT APPLY TO RACING MOTORS

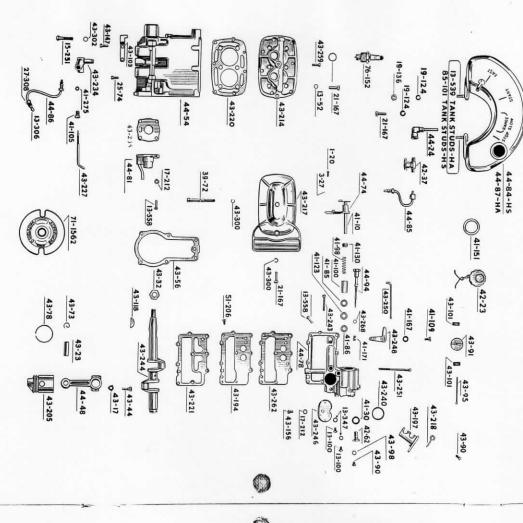
Due to the excessive strains and stresses placed upon motors when used for racing, all Johnson motors of racing model or all other models when used for racing are sold with the distinct understanding that they are not guaranteed in any manner, and Johnson Motors does not assume any responsibility for injury or damage sustained from their use thereof.

Always Give Part Number and Motor Number

LOWER UNIT PARTS HA, HS & HD



POWER HEAD PARTS FOR HA, HS & HD



Order All Parts From Nearest Service Station or Dealer

Always Give Part Number and Motor Number

REPAIR PARTS FOR HS, HA & HD MODEL MOTORS Part No. | No. Required | Price | P

43-41 43-42 43-44	43-38	43-36	43-35	43-17 43-23	43-16	43-6 43-13 43-14	41-296	41-219	41-151	41-105 41-110	41-48	39-72	33-79	27-284 27-308	27-17		25-74	21-167	19-136	19-124	17-207 17-212	15-251 15-254	13-586	13-558	13-307	13-304		11-118 11-120 11-216	7-205	5-136
Gearcase Head Bevel Pinion (Order 44-375,189) Screw - Connecting Rod	nha Terminal	1 Seal - Propeller Shaft - Rear (Order 171245) 1 Seal - Propeller Shaft - Front (Order 171244	1 Screen Screen County County	4 Lockplate - Connecting Rod Screw	1 Thrust Socket	1 Gearcase 1 Swivel Bracket (Order 375,050)	Vent Screw	Claw Canad Needle Vale	1 Gasket - Filler Cap			Screw - Spark Plug Cover - HS and HA	3 Screw - Gearcase Head	Nut - Slow Speed Gas Line	Screw - Reverse Lock Screw - Grease Plug Screw	t Flange Larburetor to	and Crankcase	8 Screw - Cylinder Head - Tank to Steering Bracket Spark Plug Cover	2 Nut - Tank to Crankcase - HS and HA	4 Lockwasher - Pilot and Reverse Lock Clamp Screw and Steering Handle Scre Clamp Screw and Steering Handle Scre Clamp Screw and Steering Handle Screw	1 Nut - Tilting Shaft Lockwasher - Crankcase Head and Inner	2 Screw - Steering Handle and Swivel Bracket Nut - Steering Handle	Washer - Tilting Shaft (Obsolete)	11 Screw - Inner Flange - Carburetor and Exhaust fold to Cylinder	Nut - Gas Line	I Gland - Inlet - Water Tube	6 Lockwasher - Cylinder Head and Crankcase	1 Wing Nut - Thrust Socket Bolt	2 Screw	5 Lockwasher - Gearcase Head and E Screw
3.95 4.15					.75	2.20 2.10	.025	.30	.05	.10 .025	.10	A	.05	.10	.30		Cover and Crank-	ring Bracket025	A .05	Tank to	er Flange			Mani-	.05	.025	case Screws025	.05 .05	.025	Exhaust Outlet .025

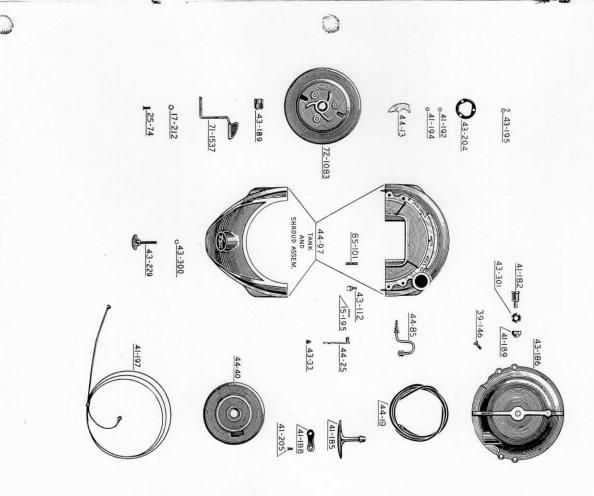
REPAIR PARTS FOR HS, HA & HD MODEL MOTORS-Contd.

Thrust Washer - Bevel Gear (Or Pin - Pump Cover - Intake Valve - Thrust Washer - Sevel Gear (Or Pin - Pump Cover - Intake Valve - Thrust Washer - Swivel Bracket I Lining - Pilot Lining - Pilot Band - Thrust Washer - Tilting Shaft. 1 Reverse Lock - Tilting Shaft. 2 Spring - Pilot Band - Tilting Shaft - Cork Seal - Diveshaft - Lining - Swivel Bracket - Interest - Seal - Diveshaft - Interest - In
Pin - Outlet Val Thrust Washer - Thrust Washer - Pin - Pump Cox Groove Pin - Pror Ring - Screen - I Thrust Washer - Pin Band - Thrust Washer - Lining - Pilot Band - Thrust Washer - Reverse Lock - Pilot Band - Thrust Washer - Reverse Lock - Filot Band - Pilot Band - Reverse Lock - Pilot Band - Reverse Vasher - Reverse Washer - Nut - Water Tub Pump Cover - Ball - Inlet and Propeller Shaft - Nut - Propeller - Nut - Propeller Shaft - Nut - Propeller - Shear Pin - Lockring - Wrist Body - Outlet Vy Screen Retainer Piston Ring - Seal - Scraw - Exhaust Spark Cutout A Clampscrew - G Gasket - Crankea Spring - Pump I Cotter Pin - Pro Plywheel Nut - Plate - Muffler Piston (Order 44 Flange - Inner I Cylinder Head - Spark Plug Cove Gasket - Muffler Piston (Order 44 Flange - Inner I Cylinder Head - Spark Plug Cove Gasket - Show Speed - In Gasket - Carbure Crankshaft - Screw - Carbure Screw - Carbure Crankshaft - Screw - Carbure Screw - Carbure Screw - Carbure Crankshaft - Screw - Carbure
Pin - Outlet Valve. Thrust Washer - Bevel Pinion. Thrust Washer - Bridger (Order 120877)

Order All Parts From Nearest Service Station or Dealer

Always Give Part Number and Motor Number

PARTS FOR HD MOTORS THAT ARE DIFFERENT THAN THOSE USED ON HS & HA MOTORS



REPAIR PARTS FOR HS, HA & HD MODEL MOTORS—Contd.

76-152	44-92	44-90	44-07	11-00	44 00	44-85	44-84	44-83	44-82	44-01		44-76	44-70	44-54	44-53	44-51	44-48	44-38	44-37	44-26	44-24	44-22	44-21	44-10	42-37	42-23	42-21		43-300,026	85-101	53-17	51-206	43-302		43-300	43-297	43-203	43-262	Part No.
12	,		,_	. ,-	.,	_		1	-	. ,-		-	N	,	ш	_	2			1	_	_	-	1	_	_	. 2		2	22	1	60	6		to 1-		. ,-	4 1-4	No. Required per Motor
Spark Plug	Gearcase Complete with Gears and Shaft	ete	- DA	Gasonne Line Assembly - Slow Speed		Gasoline Line Assembly - Tank to Carburgtor		Steering Handle Assembly		Inner riange and Tube Assembly	Water Lube Assembly	Driveshalt Casing - Flange and Steering Bracket and	Piston and Connecting Kod Assembly	Order 44-82	Propeller Shaft Assembly (Order 44-375,169)	Screen Retainer and Screen Assembly	Connecting Rod with Lock Plates	Stern Bracket and Clamp Screw Assembly-Port	Stern Bracket and Clamp Screw Assembly-Star	Gearcase - Head and Exhaust Outlet Assembly	Elbow and Screen Assembly	ger Assemi	Drive Shaft Casing - Inner	Outlet Valve Body Assembly	Shut-off Valve Assembly	Filler Cap	Ball Wing Screw	ASSEMBLIES FOR HS, HA AND HD MODEL MOTORS	- Steering Handle	Stud - Gas Tank to Crankcase - HS Only (Order 300.045)	Screw - Pilot Band	Screw - Plate to Muffler	Washer - Crankcase to Cylinder Screw	for Shroud (Order 121019)	Snap Ring - Spark Plug Cover Screw and Wing Screw	Grip - Steering Handle	transfer for Gas tank	Gasket - Plate to Muffler	NAME OF PART
.80	29.00	49.50	1.00	7.00	50	.45	7.60	1.60	29.10	20.10	2.90	0 00	0.00	1	4.15	.50	2.50	1.65	1.65	14.75	.60	.75	1.25	1.15	.60	T.10	.60		.025	.10	.10	.025	.025	.025	.020	.50	Net .35	.10	Price

REPAIR PARTS FOR HA THAT DIFFER FROM THOSE USED ON HS & HD

41-189

© 19-124 © 19-136

43-279 D PORT 43-88

43-277

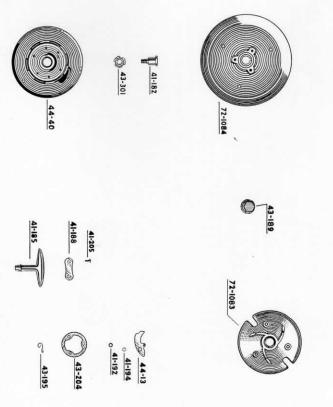
41-197

AS 1 Starter	43-277 1 Starter 43-278 1 Bracket 43-279 1 Bracket 43-300,387 6 Screw -	43-300,044 2 Stud - G	Part No. per Motor
ASSEMBLIES FOR HA MODEL MOTOR Starter Housing Assembly	Starter Housing	Stud - Gas Tank to Crankcase	NAME OF PART
12.00	.35 .35	.05	Price

Order All Parts From Nearest Service Station or Dealer

Always Give Part Number and Motor Number

RECOIL STARTER PARTS FOR HA MOTOR



REPAIR PARTS FOR HD & HA THAT DIFFER FROM THOSE USED ON HS

43-301 1 Washer - Shoulder Scr	,	-	43-204 1 Equalizer	မ	43-195 3 Spring - Starter Pawl	43-193 3 Post - Equalizer (Orde	43-189 1 Nut - Crankshaft	1	12	1	41-189 1 Nut - Starter	1	1	1	Part No. Required per Motor NAM
Washer - Shoulder Screw	Socket Wrench	Handle - Socket Wrench	Equalizer	Pawl - Starter (Obsolete)	Spring - Starter Pawl	Post - Equalizer (Order 72-1083)	Nut - Crankshaft	Anchor - Starter Rope	Screw - Clamp Plate	Spring - Starter	Nut - Starter	Clamp Plate - Rope Handle	Handle - Starter (Order 42-375542)	Shoulder Screw - Starter	NAME OF PART
.05	.35	.20	.05	.05	.05	2.50	.30	.30	.025	1.10	.30	.05	.60	.30	Price

REPAIR PARTS FOR HD THAT DIFFER FROM THOSE USED ON HA & HS

2.50	Starter Pulley and Pawl Assembly	1	72-1083
29.25	Gas Tank and Shroud Assembly with Transfer	1	44-97
2.20	44-375575)		1
	Starter Pulley and Ratchet Assembly (Order	-	44-40
1.75	Starter Rope and Anchor Assembly	-	44-19
11.50	Starter Pulley and Housing Assembly (HD)	_	44-18
.15	Pawl and Post Assembly	1	14-13
	ASSEMBLIES FOR HD AND HA MODEL MOTORS		
.025	Nut - Name Plate	1	85-64
.025	Lockwasher - Name Plate	1	71-915
.05	Screw - Gas Tank to Crankcase	2	51-47
Net .35	Transfer for Gas Tank	1	43-264
.15	Adjusting Rod	_	43-237
	Bracket - Shroud	2	3-232
.15	Knob - Adjusting Rod	1	3-230
.4	Wing Screw - Shroud	1	3-229
	Name Plate	1	3-224
4.5	Housing - Starter	1	3-186
.10	Hinge Screw - Shroud	2	43-33
.05	Pin - Adjusting Rod to Sleeve	_	41-281
.025	Groove Pin - Knob to Adjusting Rod	1	41-166
.15	Guide - Carburetor Adjusting Rod	_	41-87
.10	Screw - Housing to Gas Tank	4	39-146
.025	Nut - Tank to Crankcase	2	19-136
.020	Cotter Pin - Shroud Link	12	15-195

PARTS FOR HSL, HDL AND HAL THAT DIFFER FROM STANDARD MOTOR

Driveshaft ASSEMBLIES FOR HSL, HDL AND HAL MODEL MOTORS Drive Shaft Casing - Inner

Order All Parts From Nearest Service Station or Dealer

Always Give Part Number and Motor Number

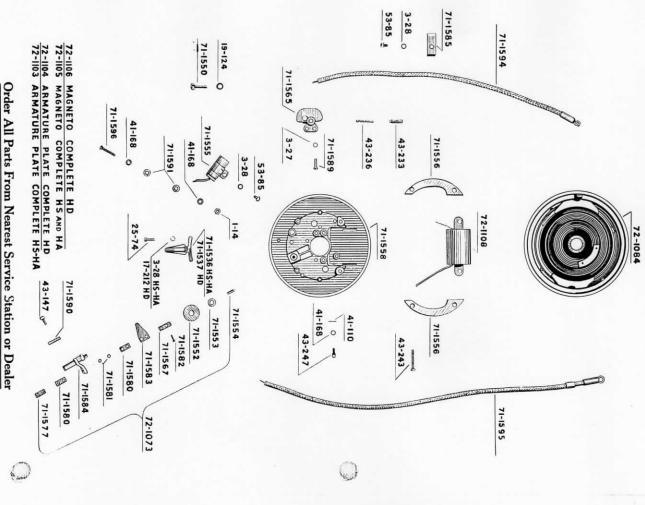
CARBURETOR PARTS FOR HS, HA & HD MODEL MOTORS

53-201	43-268	43-261	43-250	43-248	43-246	43-240	43-226	43-218	43-212	43-197	43-156	43-101	43-98	43-95	43-91	43-90	41-200	41-264	41-172	41-171	41-170	101-14	41-100	41-130	41-123	41-110	41-109	41-100	41-99	41-98	41-90	41-89	41-86	41-31	211-65	20	21-199	17-212	13-100 13-347	3-27		1-20	Part No.
_	1		_	1	_	1	1	1		_	N	N	, –		, ,-	1	-	4	• –	. ,-		. ,-	٠ 0	- د	4 1%	N	, _	1	_	1		-	<u>,</u>		4		_	19	12 13	N	,	12	per Motor
Disc - Check Valve	Washer (Order 41-200)	Nozzle - Carburetor	Control Rod - Vertical	Bell Crank - Carburetor	Cover - Carburetor Intake	Washer - Barrel Valve to Carburetor	Seat - Needle Valve - High Speed	Spring - Barrel Valve	_	Barrel Valve		Lock - Float Fin (Order 120019)		Float Pin Coulon 5 175		Screw - Plug for Float Pin (Order 132693)	Washer - Treedie Aurac Shring	Washer - rump rumger		Spring - High Speed Needle Valve	Pin - Needle Valve to Siceve		Row Washer - Bell Crank	Crown Din - Plunger	Packing Washer - Leather (Order 110012)	Pm - Control Rod Corder 170912)	Screw - Bell Cralis	Sleeve - Plunger (Order 132136)	Needle Valve - High Speed	Spring - Plunger (Order 170911)	Plug - Check Valve (Order 42-62)	Body - Check Valve (Order 42-62)	Packing Washer - Bottom (Order 132160)	Screen - Check Valve	I III	Diag Cas Passagra	Washer - Check Valve (Order 300,043)	Lockwasher - Barrel Valve Spring and Carburetor Intake Cover Screw	Screw - Cleanout Screw	LOCKWASHEL - CALBULETON COTCL SOCI	I almahar Carburstor Cover Screw	Screw - Carburetor Cover	NAME OF COAL
.025		.025	10	30°	110	100	200	07.0	10	.30	75	025	025	.025	15	.00	0.5	.025	.025	.10	.025	.025	.025	.025	.05	.025	.025	10	100	620	1.10	1.10	.05	.05	10	.05	.025	.025	.025	095	.025	.025	

CARBURETOR PARTS FOR HD THAT DIFFER FROM THOSE USED ON HS AND HA

.025	Lockwasher - Plunger Nut	_	71-915
.025	Plunger Fork Plung		41-102
, ka	Sleeve	_	1-101
Price	NAME OF PART	No. Required per Motor	Part No.

Always Give Part Number and Motor Number MAGNETO PARTS FOR HA, HD & HS MOTORS



Always Give Part Number and Motor Number

EARBURETOR PARTS FOR HD THAT DIFFER FROM THOSE USED ON HS AND HA—Contd.

44-89 1 44-94 1	44-88	44-57 1 44-74 1 44-78 1		85-64 1 43-293 1	Part No. No. Required
Carburetor - HDNeedle Valve (Use 42-64)	Carburetor - HS and HA		CARBURETOR ASSEMBLIES FOR HS, HA AND HD	Nut - Plunger to Fork	NAME OF PART

REPAIR PARTS FOR HS-15, HA-15 AND HD-15 THAT DIFFER FROM THOSE USED ON HS, HA AND HD-39, 10 MOTORS

I Lockwasher - Propeller Nut. 1 Gas Line - Tank to Carburetor. 1 Screw - Inner Casing Vent. 1 Propeller ASSEMBLIES Inner Casing Assembly I Propeller Shaft and Gear Assembly (Order 44-375,170) Gas Line - Tank to Carburetor. 1 Cower Unit Complete with Gears and Shafts. Gearcase Complete with Gears and Shafts.	44-375,038 44-375,046 44-375,048 44-375,103	44-375,007 44-375,022	15-107 43-300,018 43-300,020 43-300,034	Part No.
Lockwasher - Propeller Nut. Gas Line - Tank to Carburetor. Screw - Inner Casing Vent. Propeller ASSEMBLIES Inner Casing Assembly. Propeller Shaft and Gear Assembly (Order 44-375,170) Gas Line - Tank to Carburetor. Lower Unit Complete Gearcase Complete with Gears and Shafts. Flange and Steering Bracket with Driveshaft Casing and Water Tube.				No. Required per Motor
	Gas Line - Tank to Carburetor Lower Unit Complete Gearcase Complete with Gears and Shafts Flange and Steering Bracket with Driveshaft Casing and Water Tube	ASSEMBLIES Inner Casing Assembly	Lockwasher - Propeller Nut Gas Line - Tank to Carburetor	NAME OF PART

PARTS FOR HSL, HAL AND HDL-15 THAT DIFFER FROM THOSE USED ON HSL, HAL AND HDL-39 MOTORS

Outlet and Inner Casing Assembly	44-375,008 1 44-375,047 1 44-375,049 1 44-375,104 1	Part No. Required per Motor
	10	NAME OF PART

Order All Parts From Nearest Service Station or Dealer

13

MAGNETO PARTS FOR HS, HA & HD MODEL MOTORS

72-1073 72-1084 72-1108 72-1104 72-1105 72-1106 72-1108	71-1591 71-1592 71-1594 71-1595 71-1596 71-1597	71-1583 71-1584 71-1585 71-1589 71-1590	71-1577 71-1578 71-1579 71-1580 71-1581 71-1582	71-1556 71-1558 71-1562 71-1563 71-1564 71-1567	71-1536 71-1537 71-1539 71-1550 71-1552 71-1553 71-1554 71-1555	43-249 43-249 53-85	41-116 41-168 43-147 43-185 43-233 43-236 43-243	25-74	19-124	3-27 3-28 17-212	Part No.
	2	, <u>سر سر متر اسر</u>	-222	-21111	سر سر سر سر سر سر سر سر سر	– ––		ω 12 ×		2 21	No. Required per Motor
MAGNETO ASSEMBLIES FOR HS, HA AND HD MODEL MOTORS Breaker Assembly Complete	Washer - Cutout (Order 171374)	Spring Assembly (Order 275,023)	Spring - Contact Plate Spring - Contact Plate Oil Guard (Order 120896)	Heel Laminations (Obsolete)	Timing Lever - HS and HA. Timing Lever - HD. Swivel - Armature Plate. Screw - Armature Plate Clamp. Washer - Oil Guard (Order 120896) Oiling Felt - Breaker (Order 170947) Timer Pin (Order 193526) Condenser	Control Rod - Horizontal	Sy Sy Br	- Timing Lever	٠,	Lockwasher - Timing Lever Screw - HS and HA Lockwasher - Timing Lever Screw - HD	NAME OF PART
2.90 12.50 24.00 24.00 36.25 36.25	.05 .05 .05	1.10 .025 .025		2.90 2.90 1.285 150	.45 .65 .05 .025	.025	1.0.0.1.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0	.025	.025	.025	Price